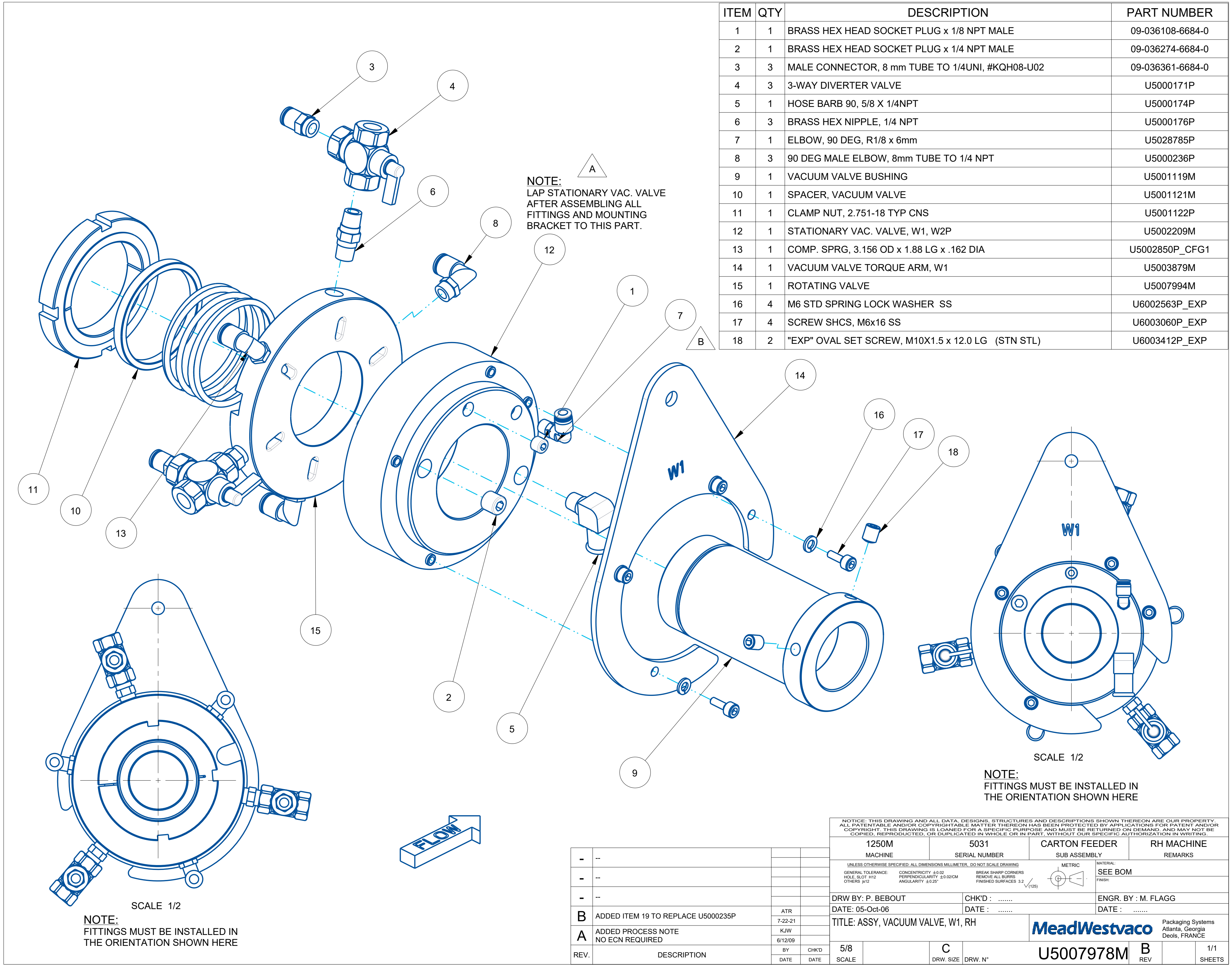




ITEM	QTY	DESCRIPTION	PART NUMBER
1	1	BRASS HEX HEAD SOCKET PLUG x 1/8 NPT MALE	09-036108-6684-0
2	1	BRASS HEX HEAD SOCKET PLUG x 1/4 NPT MALE	09-036274-6684-0
3	3	MALE CONNECTOR, 8 mm TUBE TO 1/4UNI, #KQH08-U02	09-036361-6684-0
4	3	3-WAY DIVERTER VALVE	U5000171P
5	1	HOSE BARB 90, 5/8 X 1/4NPT	U5000174P
6	3	BRASS HEX NIPPLE, 1/4 NPT	U5000176P
7	1	ELBOW, 90 DEG, R1/8 x 6mm	U5028785P
8	3	90 DEG MALE ELBOW, 8mm TUBE TO 1/4 NPT	U5000236P
9	1	VACUUM VALVE BUSHING	U5001119M
10	1	SPACER, VACUUM VALVE	U5001121M
11	1	CLAMP NUT, 2.751-18 TYP CNS	U5001122P
12	1	STATIONARY VAC. VALVE, W1, W2P	U5002209M
13	1	COMP. SPRG, 3.156 OD x 1.88 LG x .162 DIA	U5002850P_CFG1
14	1	VACUUM VALVE TORQUE ARM, W1	U5003879M
15	1	ROTATING VALVE	U5007994M
16	4	M6 STD SPRING LOCK WASHER SS	U6002563P_EXP
17	4	SCREW SHCS, M6x16 SS	U6003060P_EXP
18	2	"EXP" OVAL SET SCREW, M10X1.5 x 12.0 LG (STN STL)	U6003412P_EXP

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-	--				
-	--				
B	ADDED ITEM 19 TO REPLACE U5000235P	ATR			
A	ADDED PROCESS NOTE NO ECN REQUIRED	7-22-21 KJW 6/12/09			
REV.	DESCRIPTION	BY DATE	CHK'D DATE		

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1250M MACHINE	5031 SERIAL NUMBER	CARTON FEEDER SUB ASSEMBLY	RH MACHINE REMARKS
UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING GENERAL TOLERANCE: HOLE, SLOT H12 OTHERS js12 CONCENTRICITY ±0.02 PERPENDICULARITY ±0.02/CM ANGULARITY ±0.25°		BREAK SHARP CORNERS REMOVE ALL BURRS FINISHED SURFACES 3.2 ✓ (125)	METRIC SEE BOM FINISH:
DRW BY: P. BEBOUT DATE: 05-Oct-06		CHK'D : DATE : DATE : DATE :	ENGR. BY : M. FLAGG DATE : DATE : DATE :
TITLE: ASSY, VACUUM VALVE, W1, RH			
5/8 SCALE		C DRW. SIZE	DRW. N°
U5007978M		B REV	1/1 SHEETS